

FIG. 3

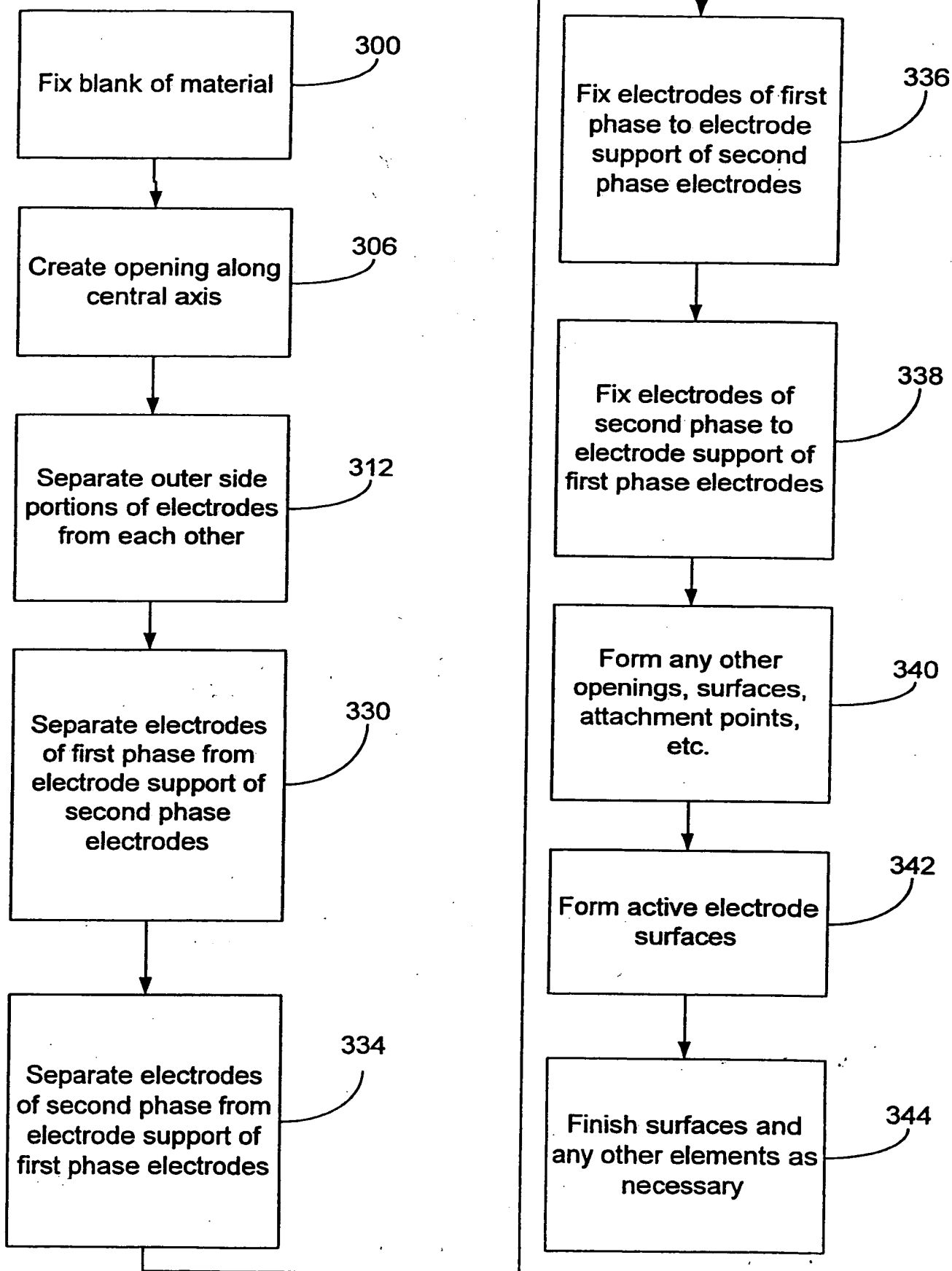


FIG. 4

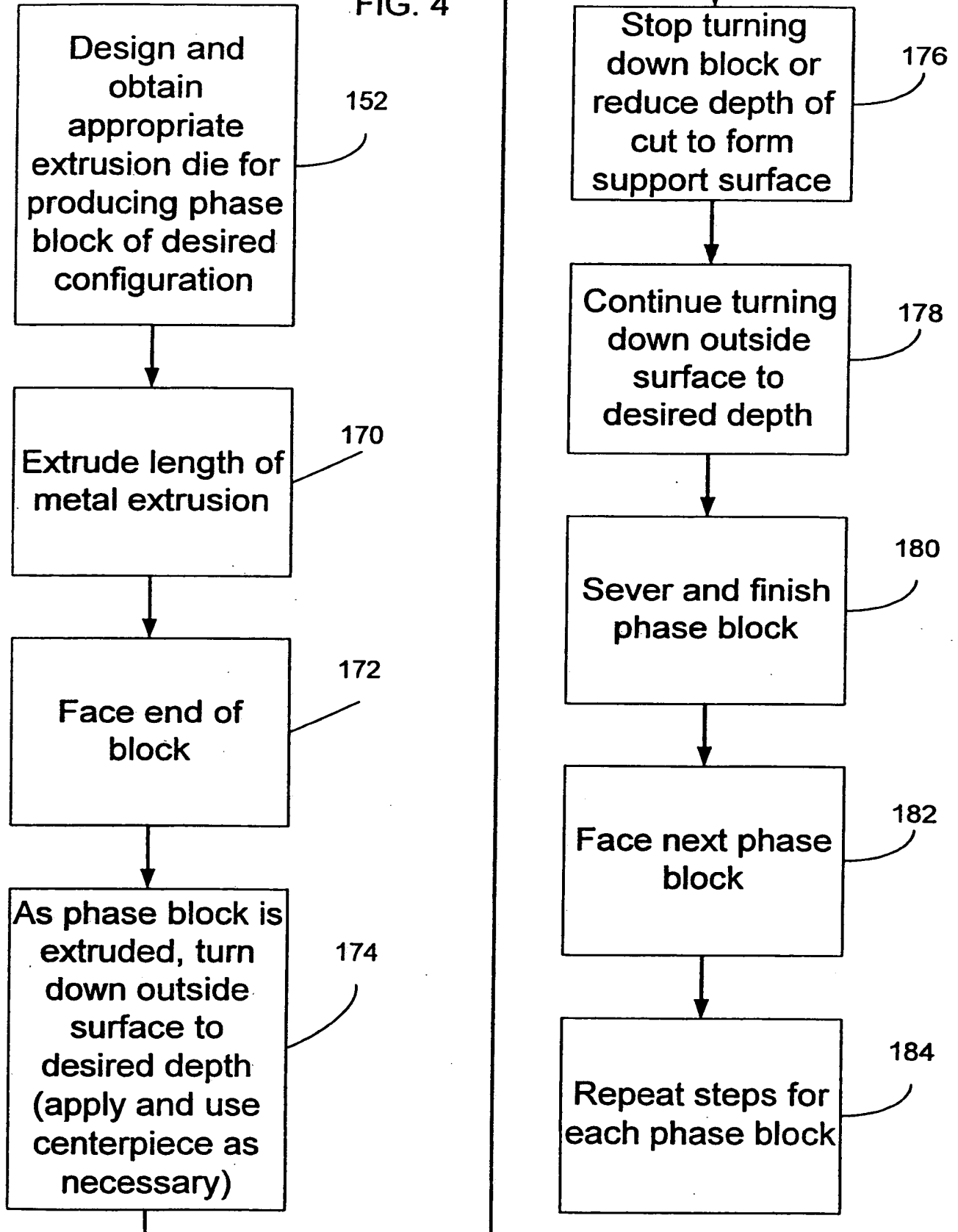
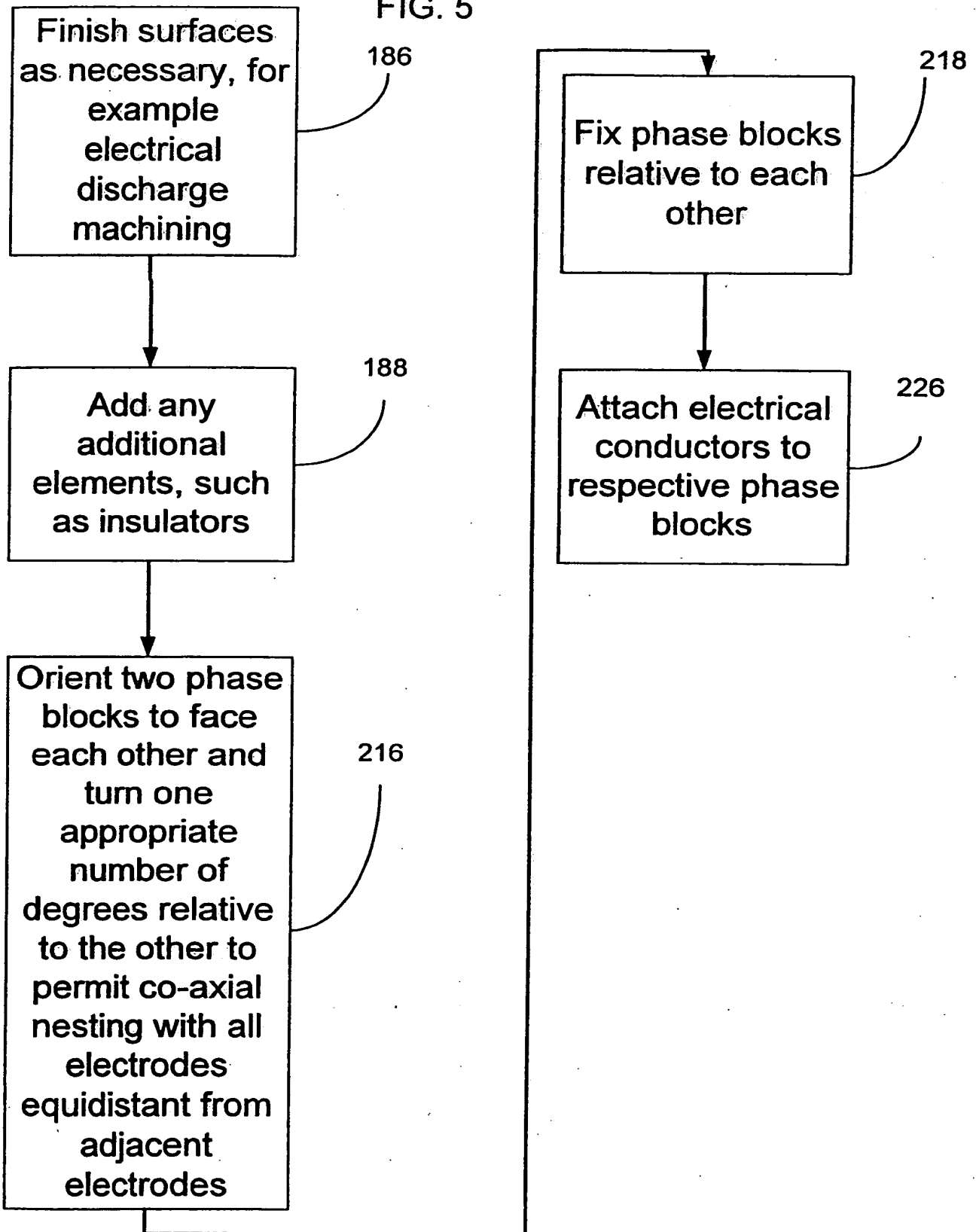


FIG. 5



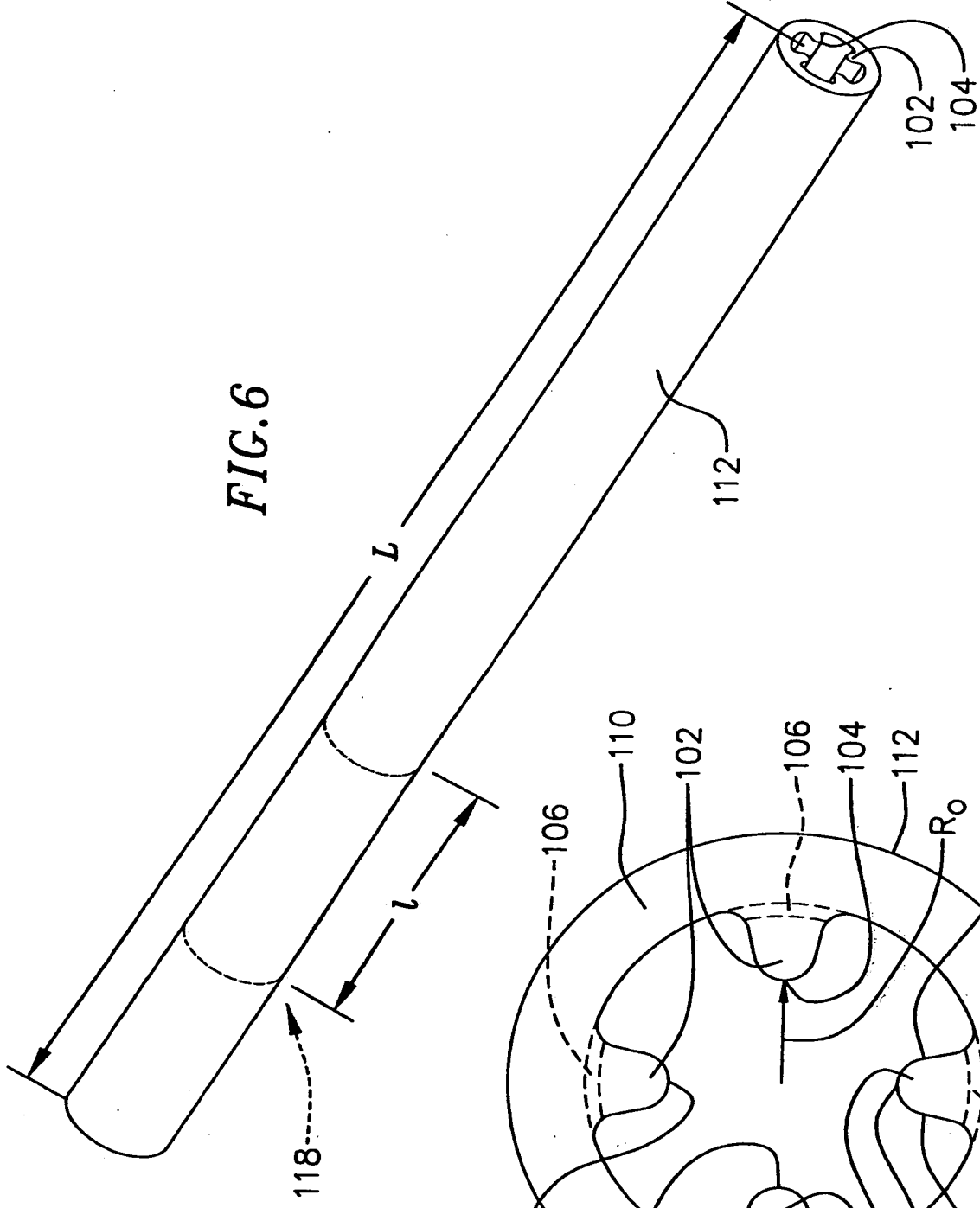
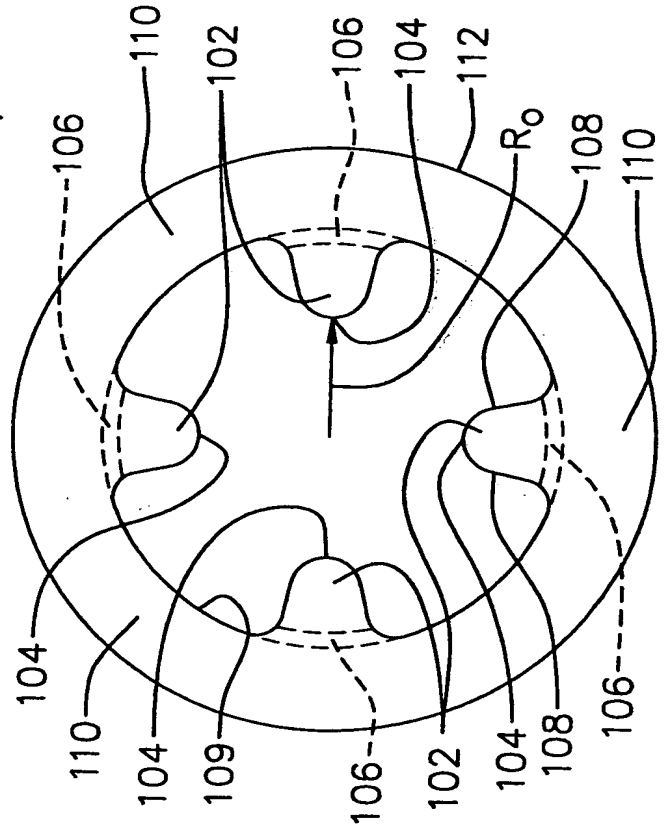
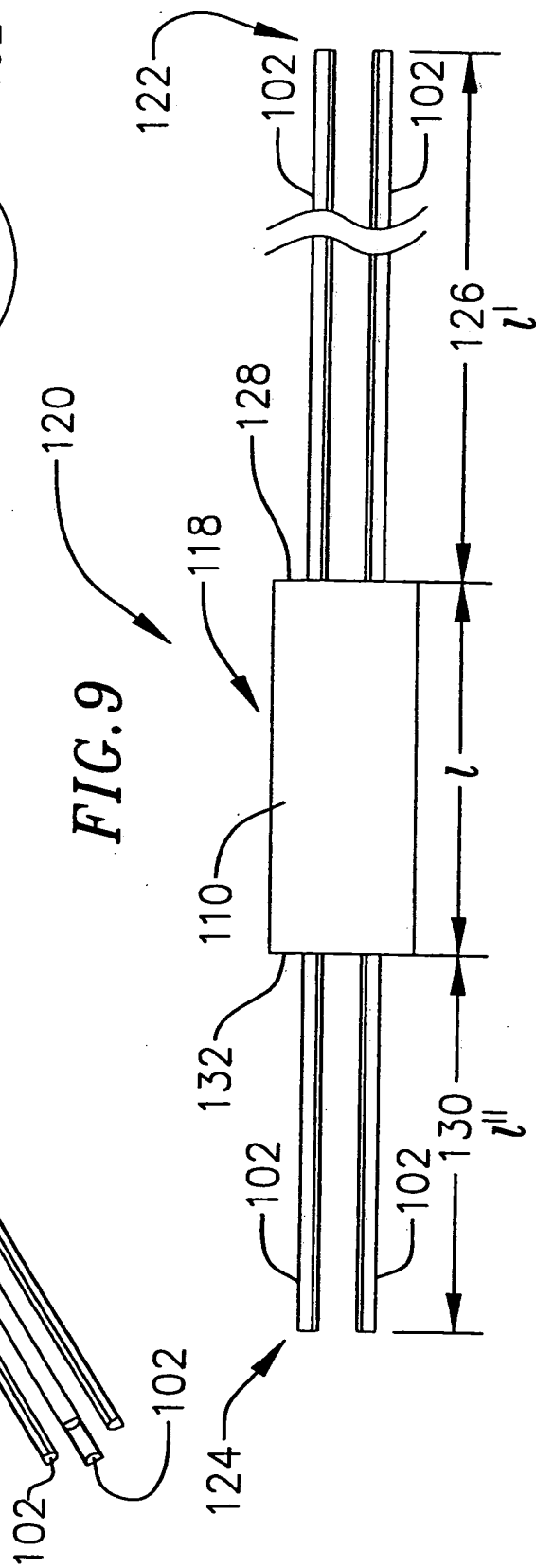
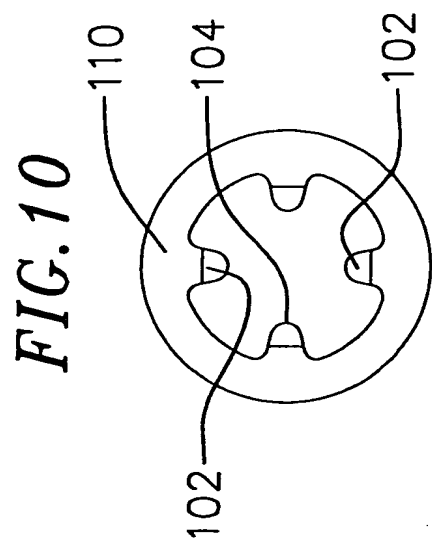
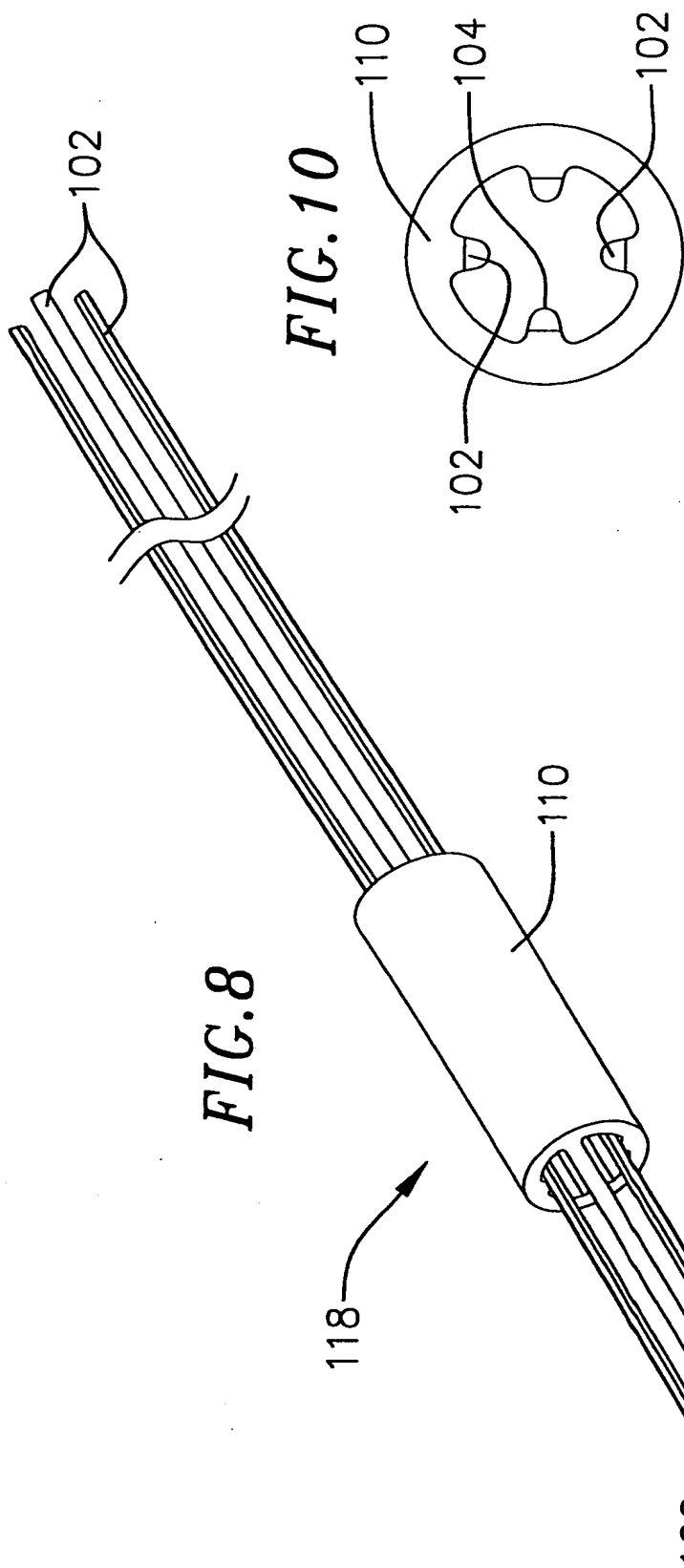
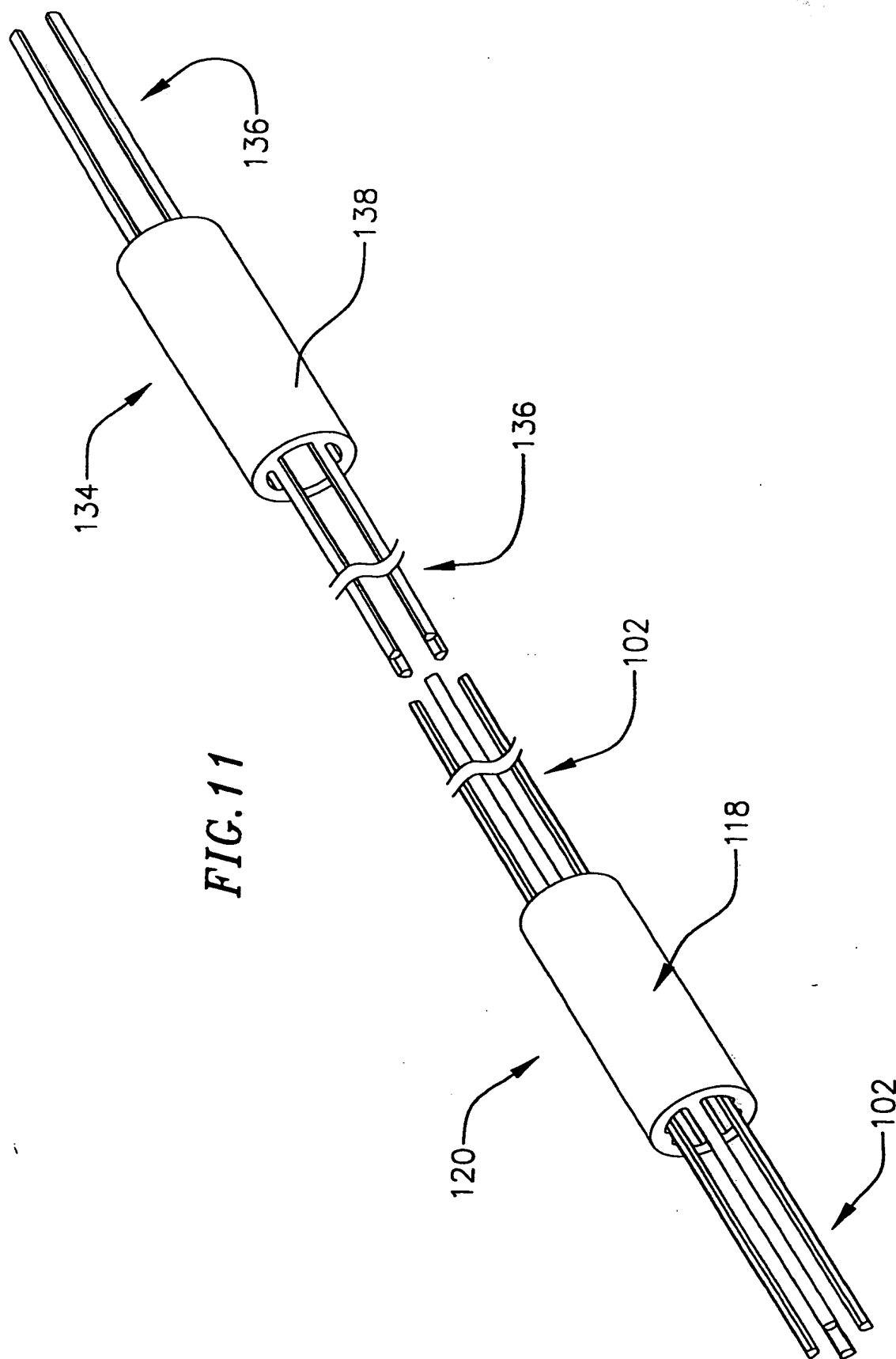


FIG. 7

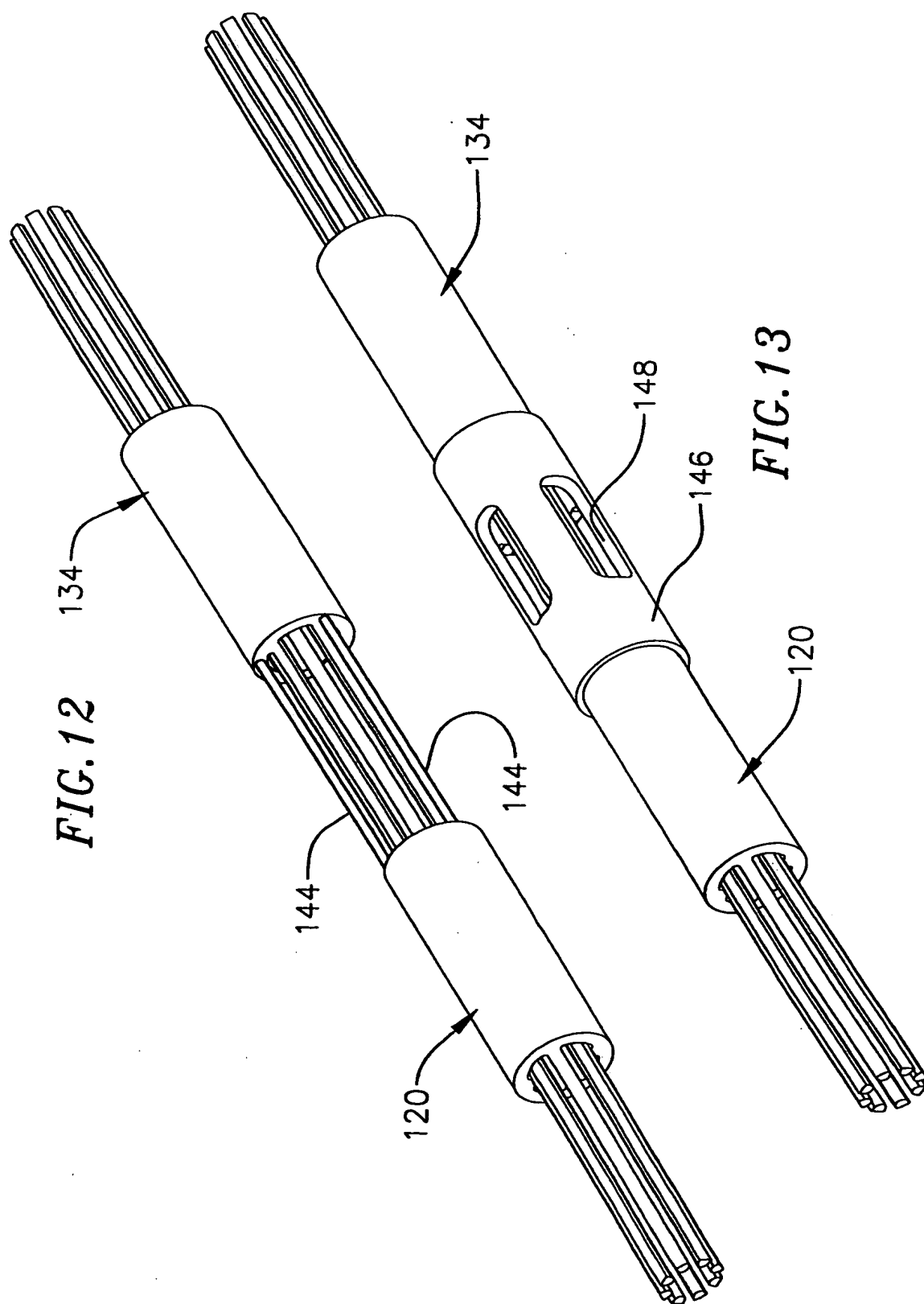








30062-12001



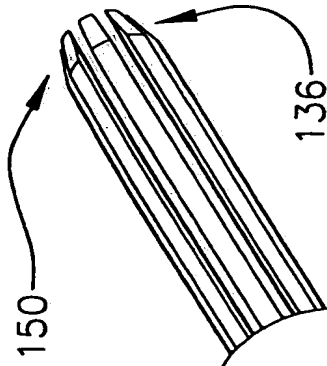


FIG. 14

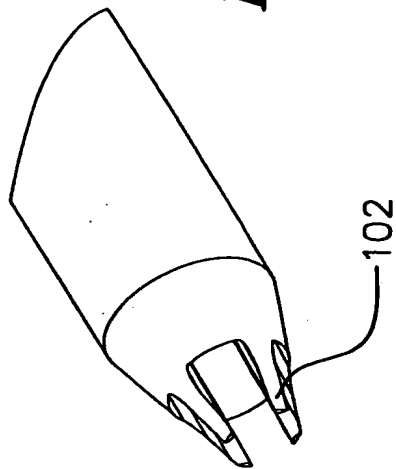


FIG. 15

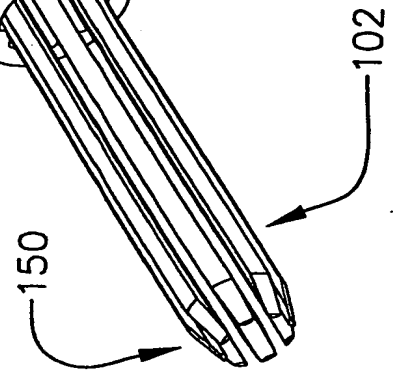


FIG. 16

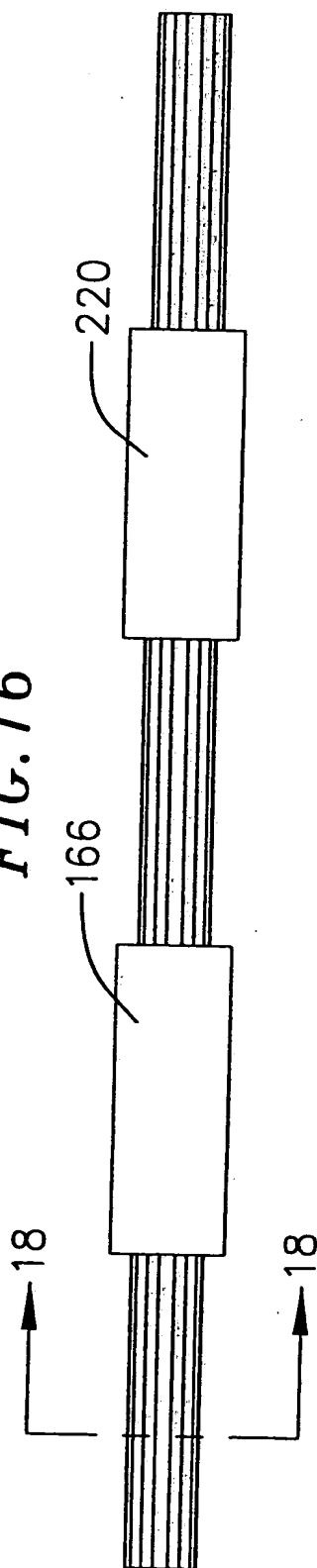


FIG. 17

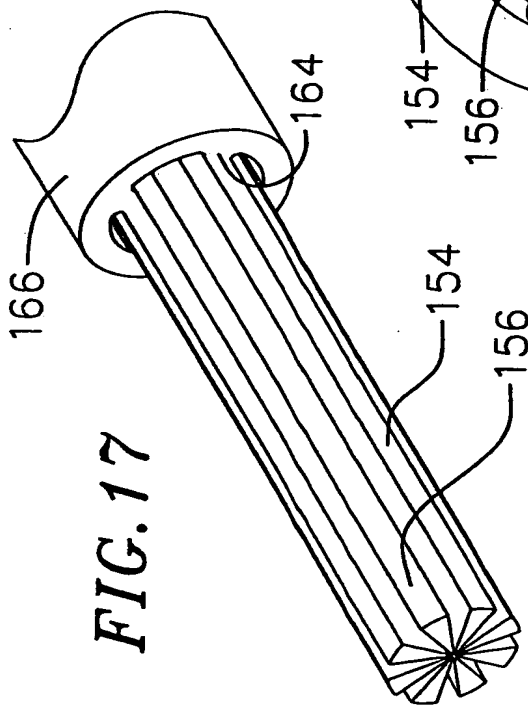


FIG. 18

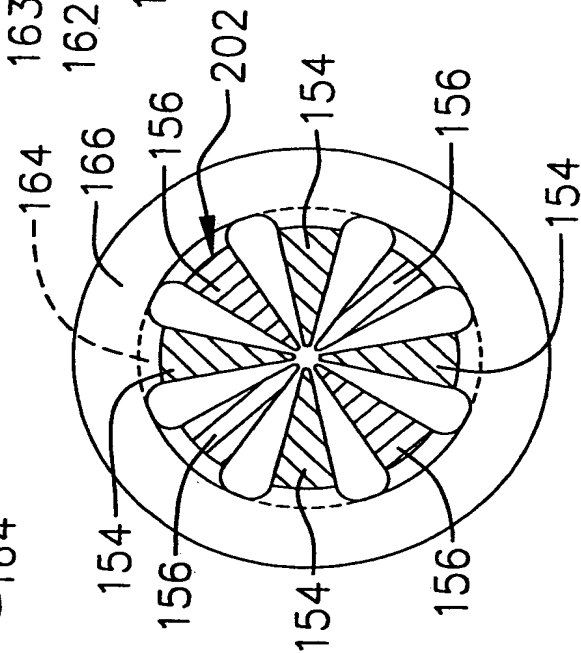
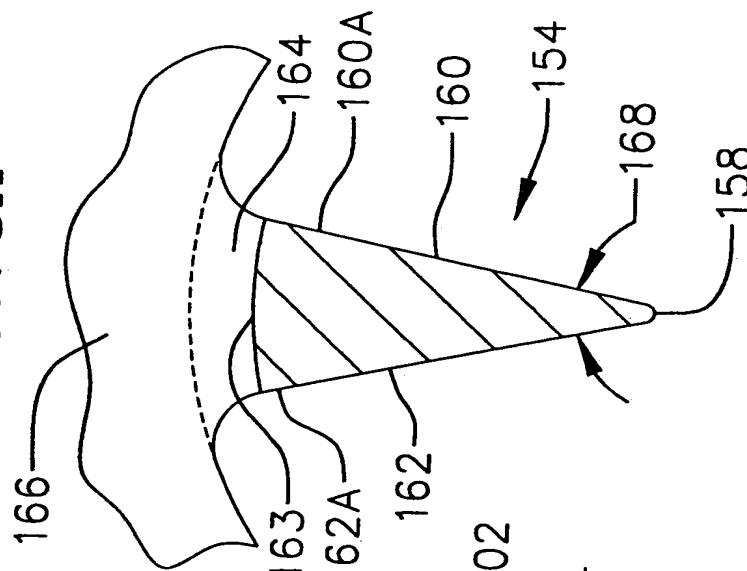
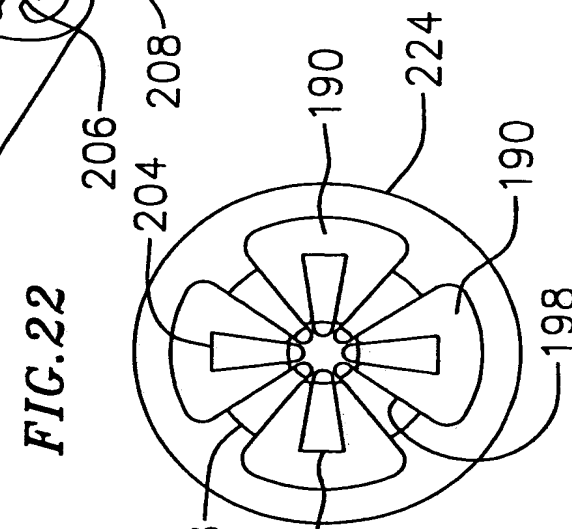
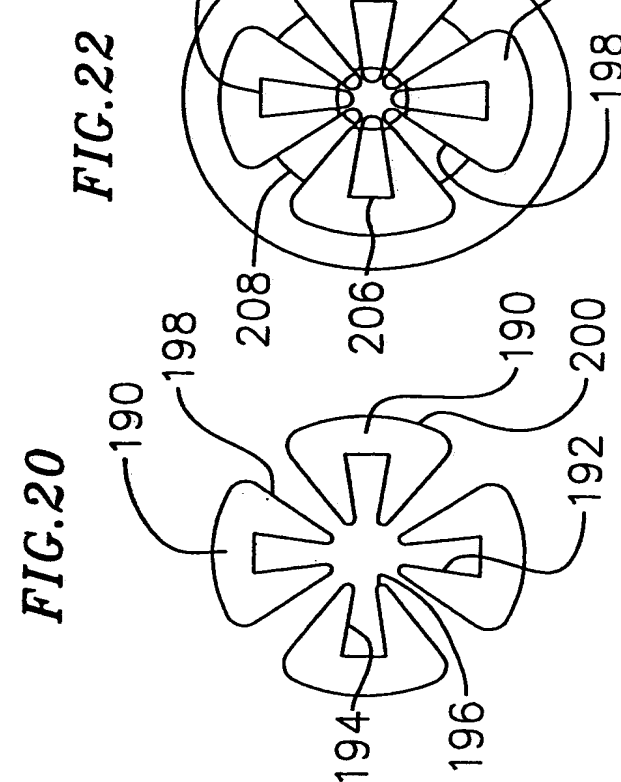
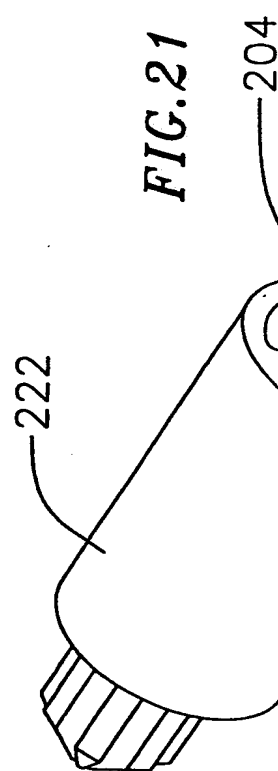
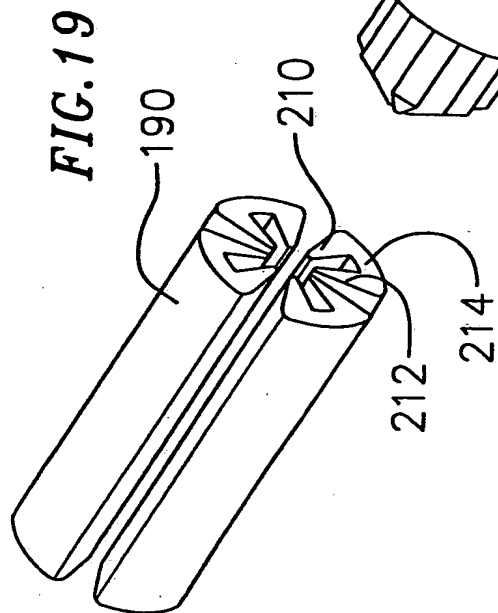
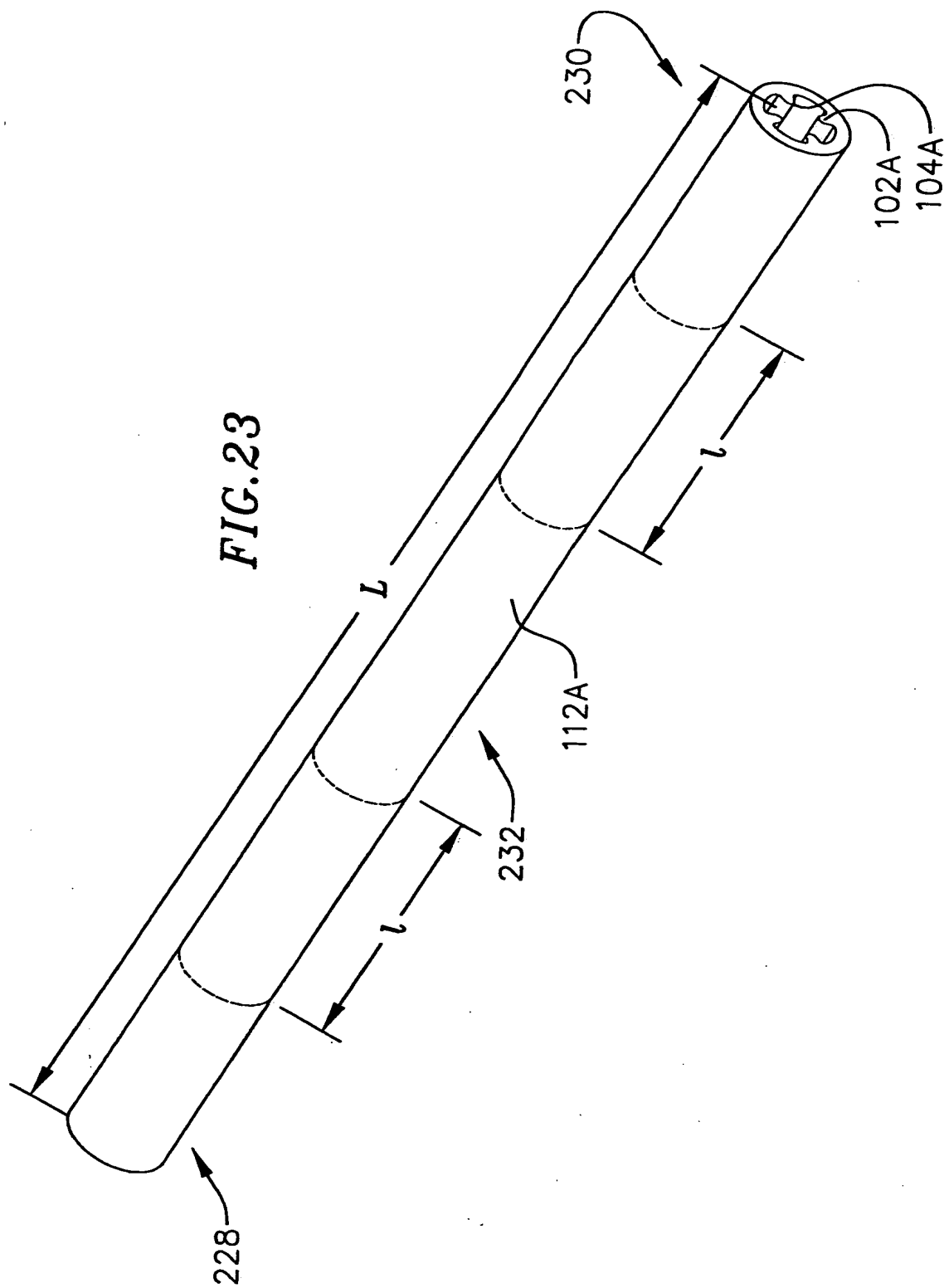
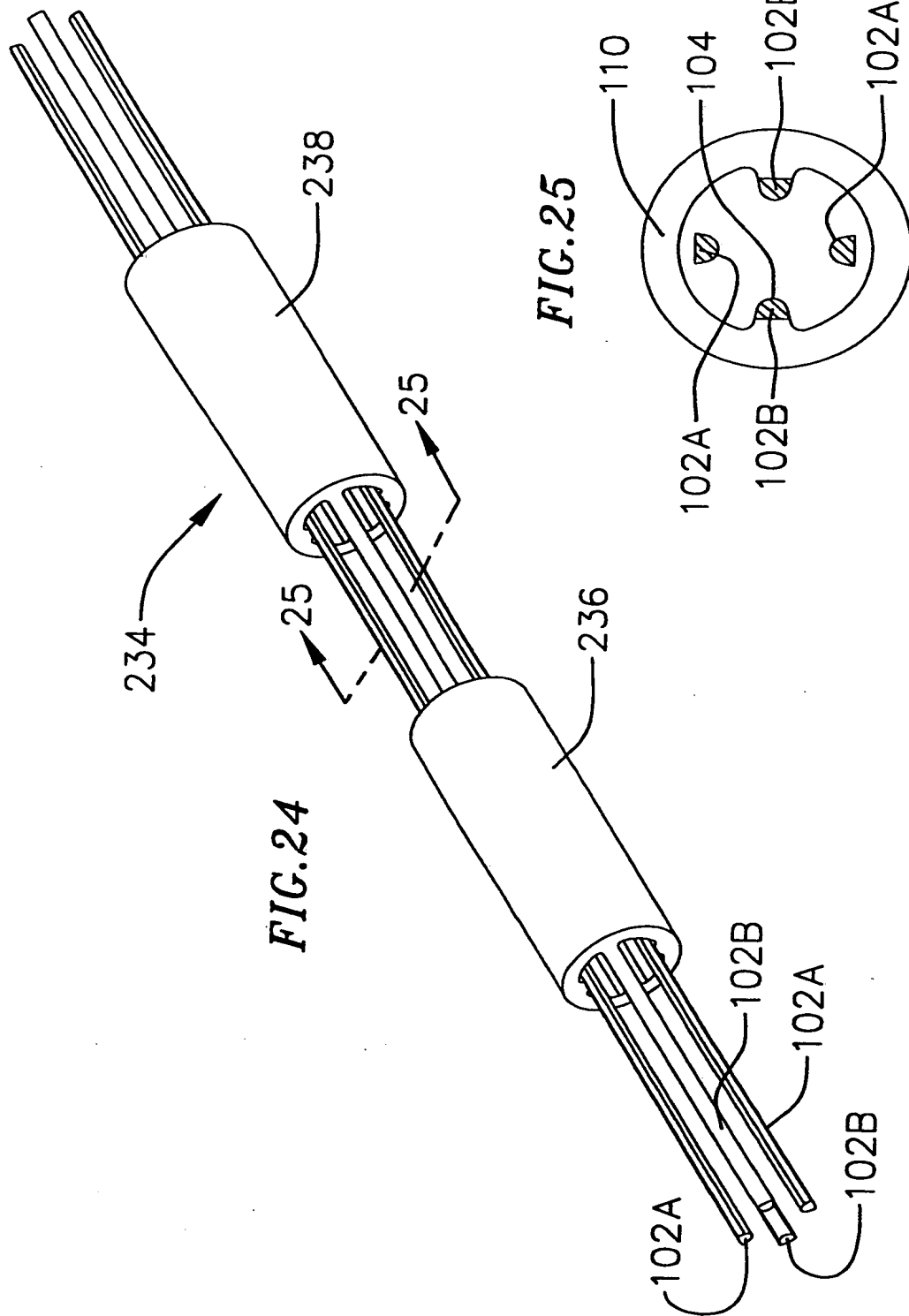


FIG. 18A









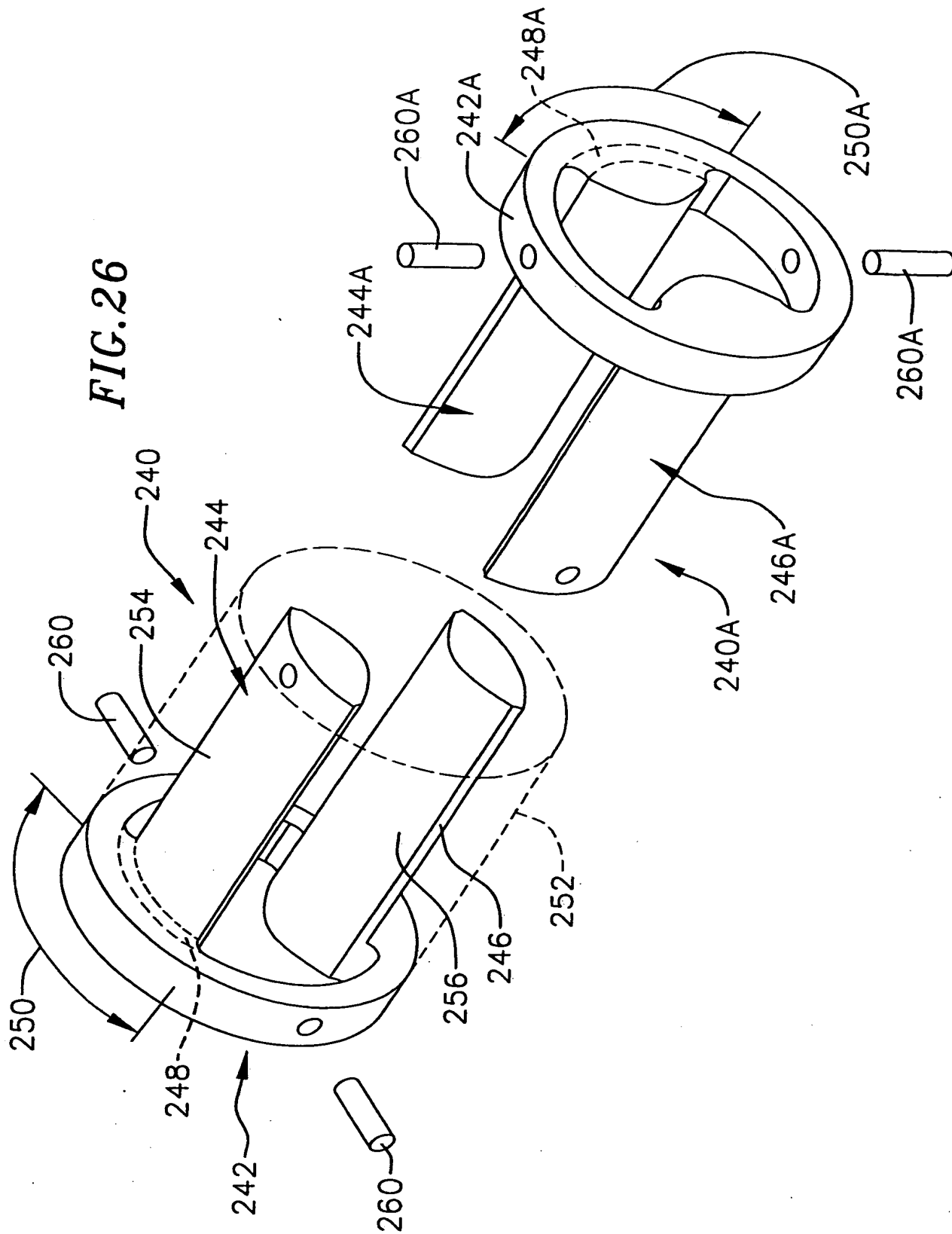
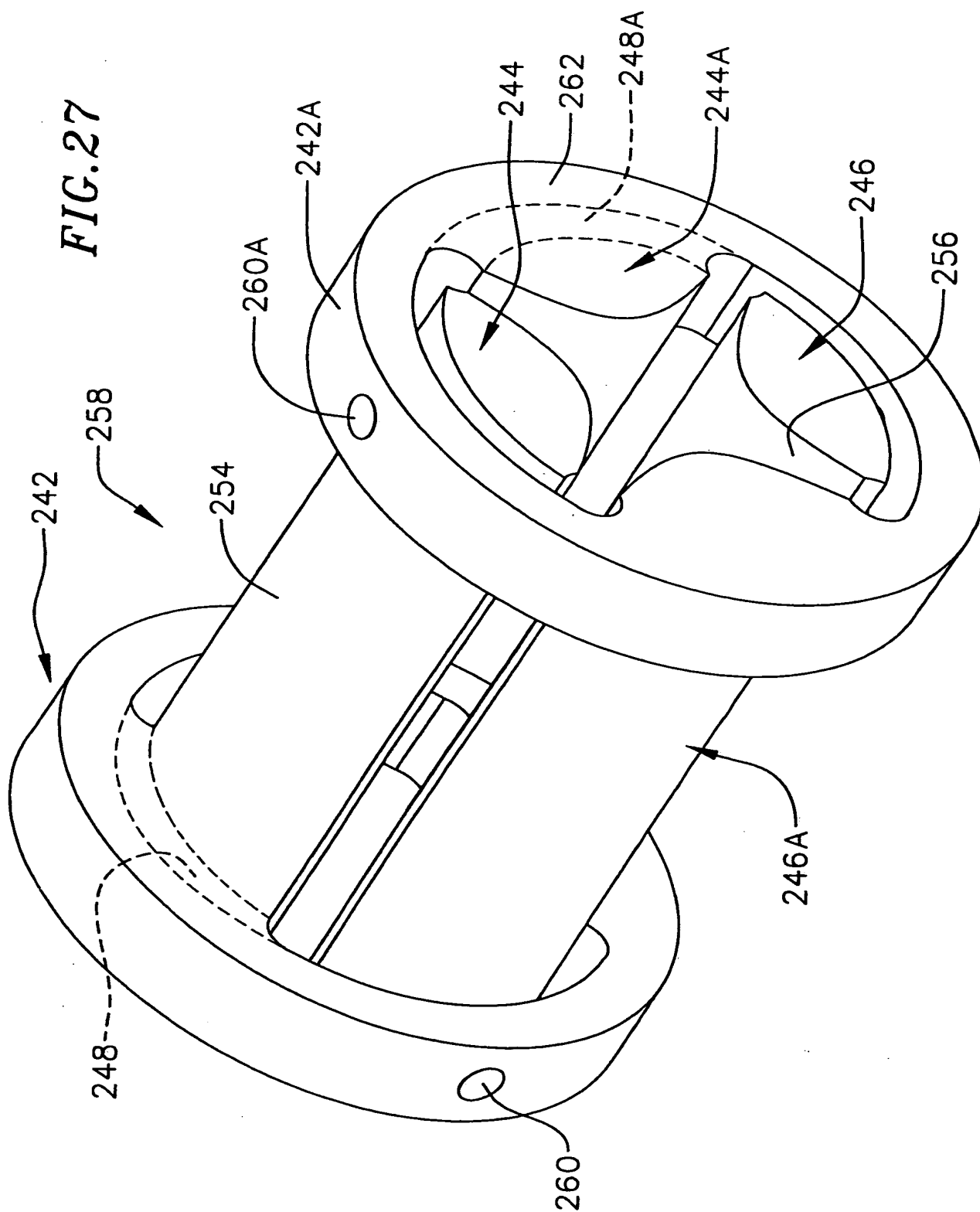
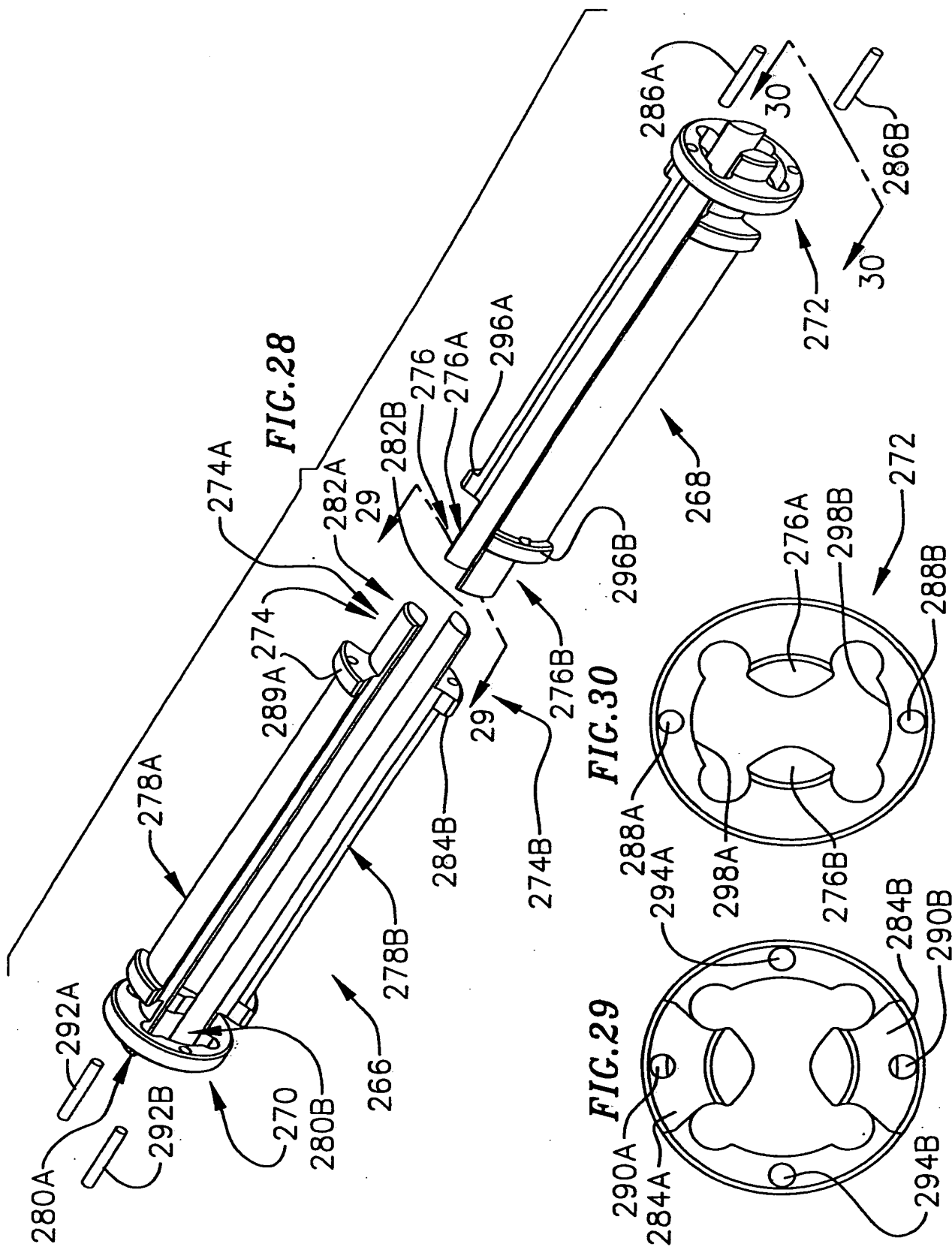


FIG. 27







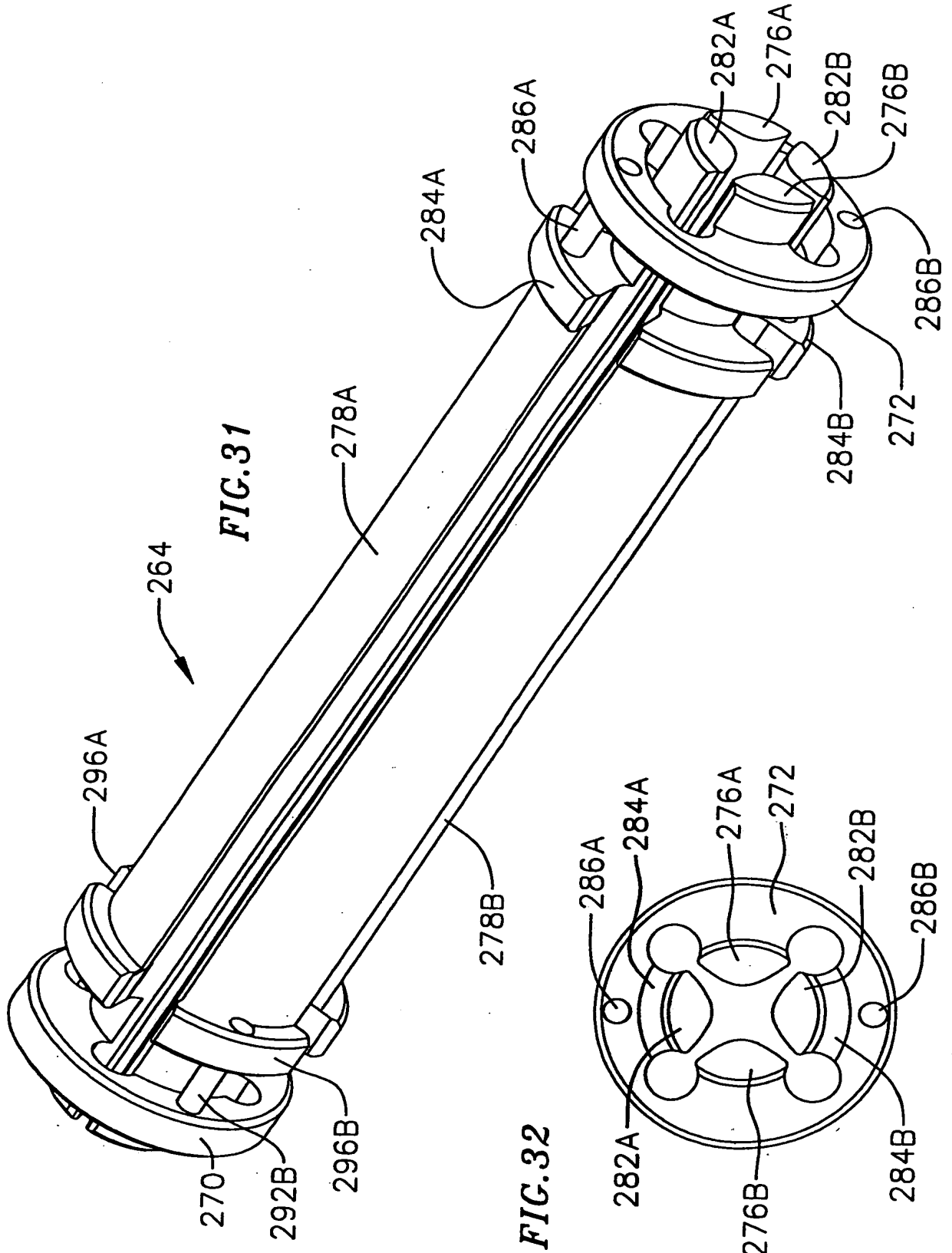


FIG. 33

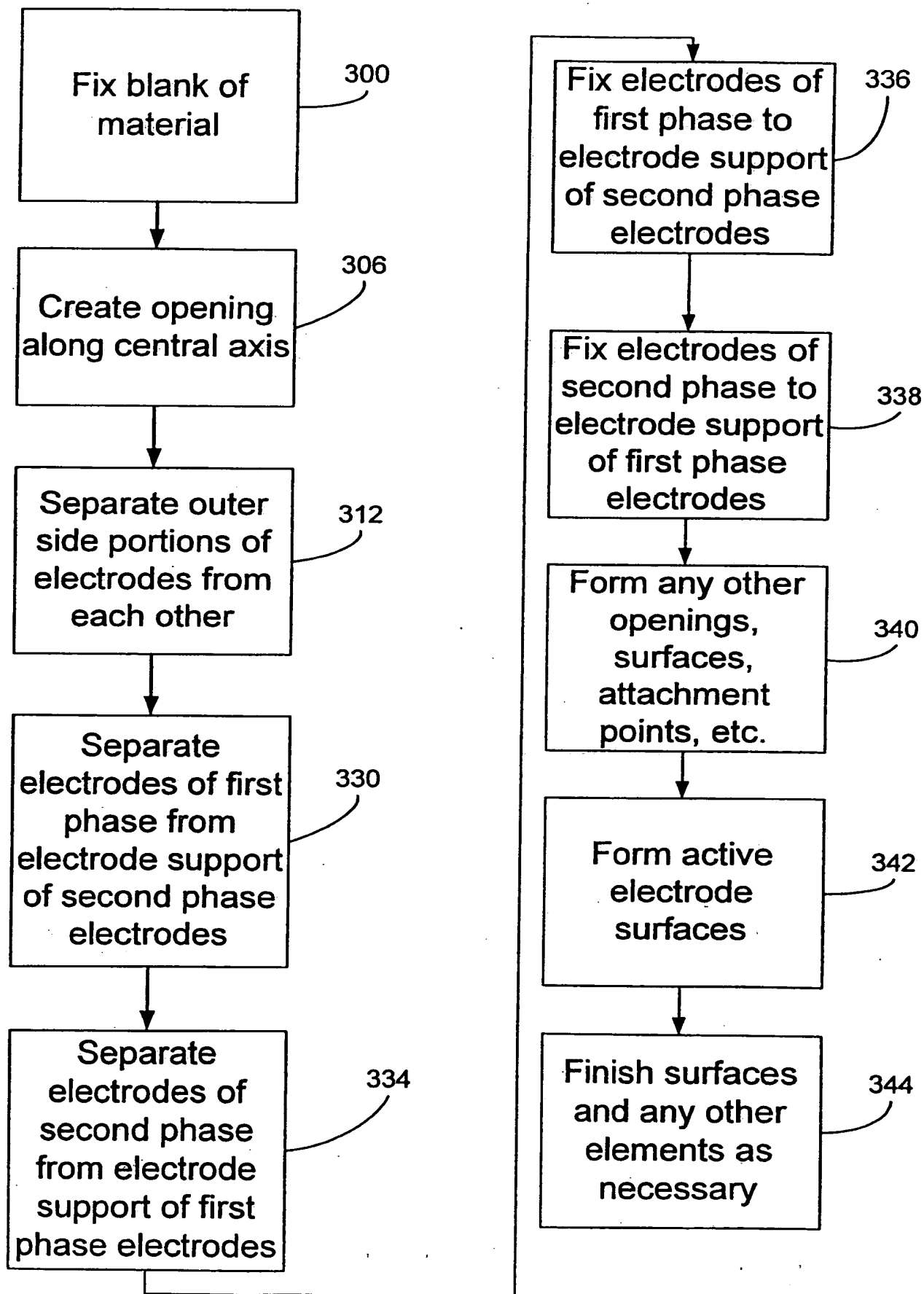
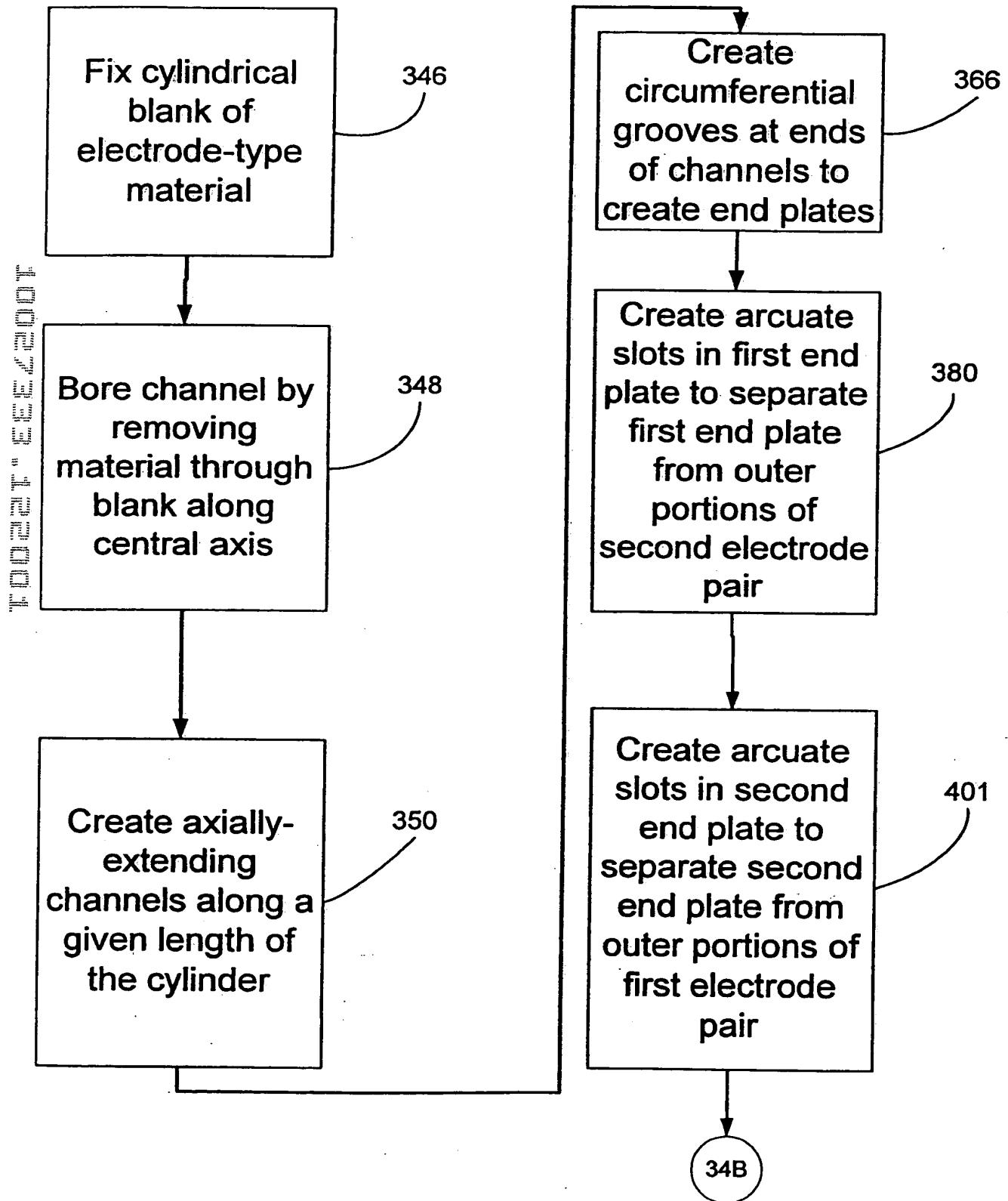


FIG. 34A



34A

FIG. 34B

Fix insulated  
anchor pins  
between first  
phase electrodes  
and second end  
plate

414

Fix insulated  
anchor pins  
between second  
phase electrodes  
and first end  
plate

431

Drill and tap any  
required  
attachment  
points, prepare  
any other  
openings,  
surfaces, etc.

438

Wire EDM  
electrode  
surfaces to form  
active electrode  
surfaces, to  
separate  
electrodes from  
each other, and  
to separate  
electrodes from  
opposite-phase  
electrode  
supports

440

Finish surfaces  
and any other  
elements as  
necessary

360

10027333-122001





10027333.120001

FIG. 37

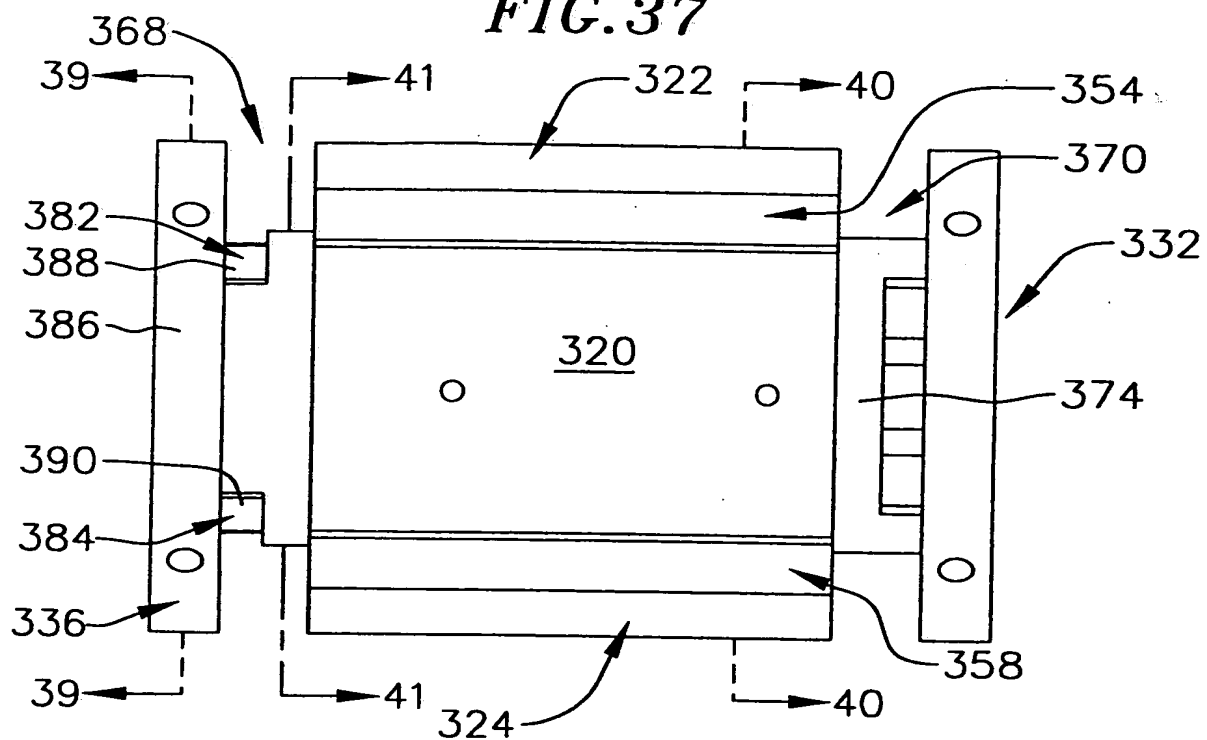
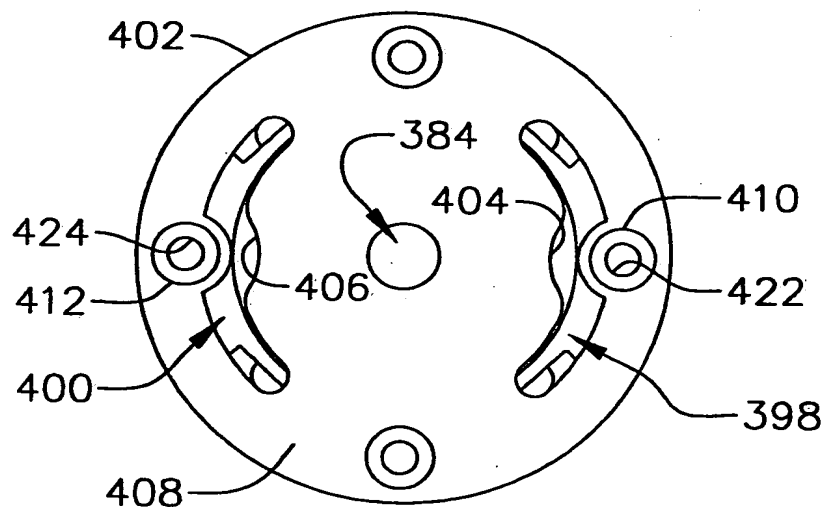


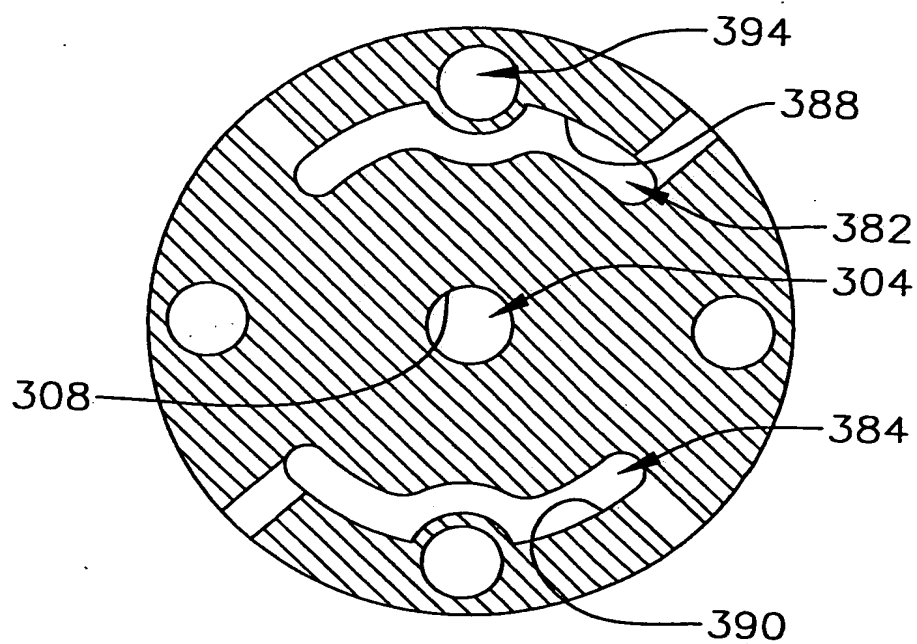
FIG. 38





10027333 120001

**FIG.39**



**FIG.40**

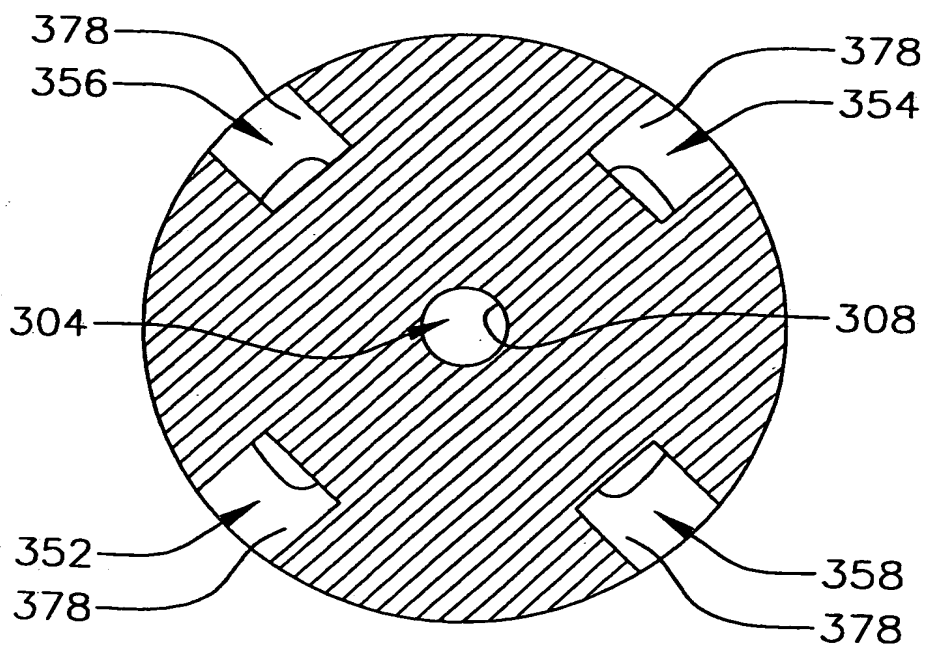




FIG. 42

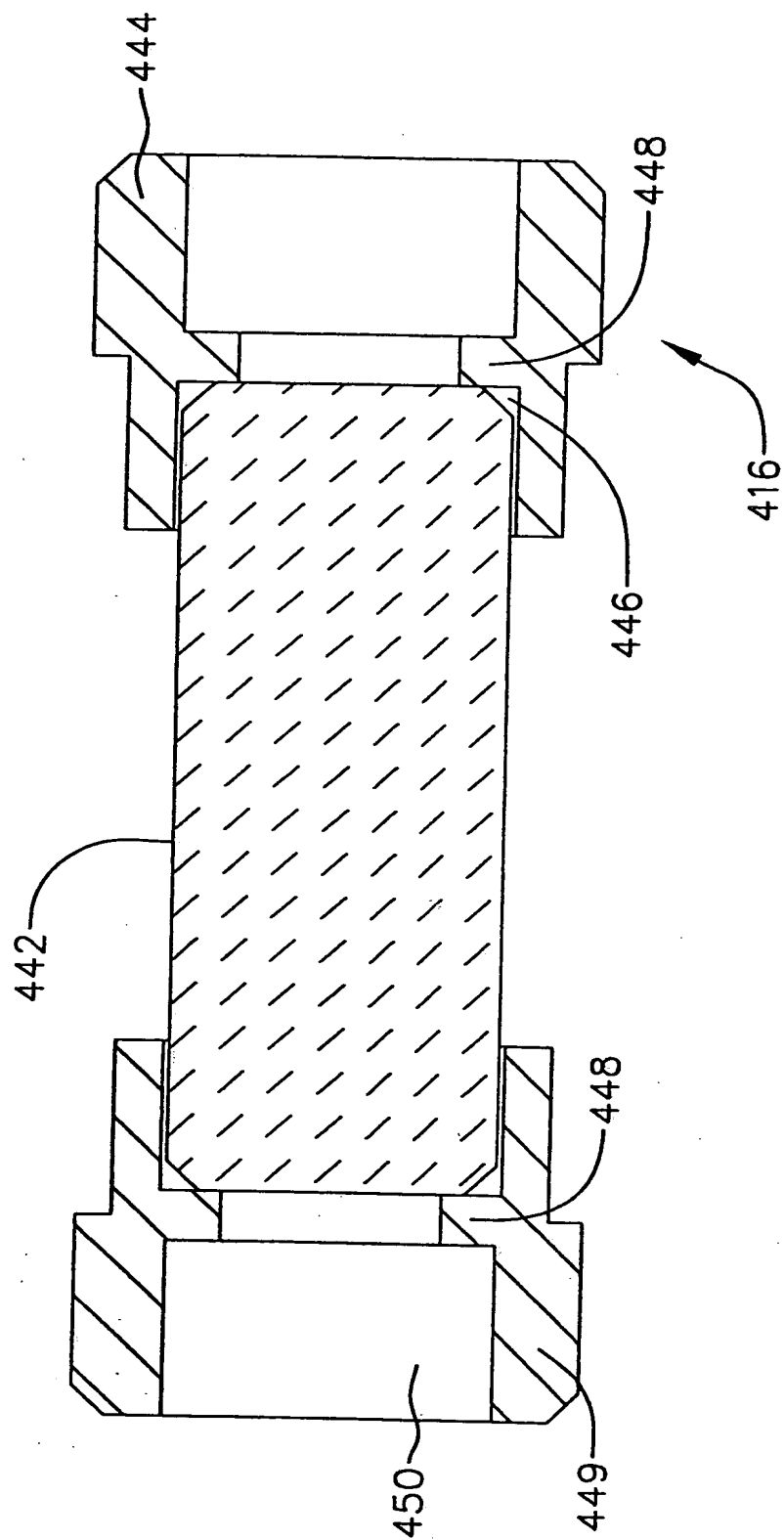


FIG. 43

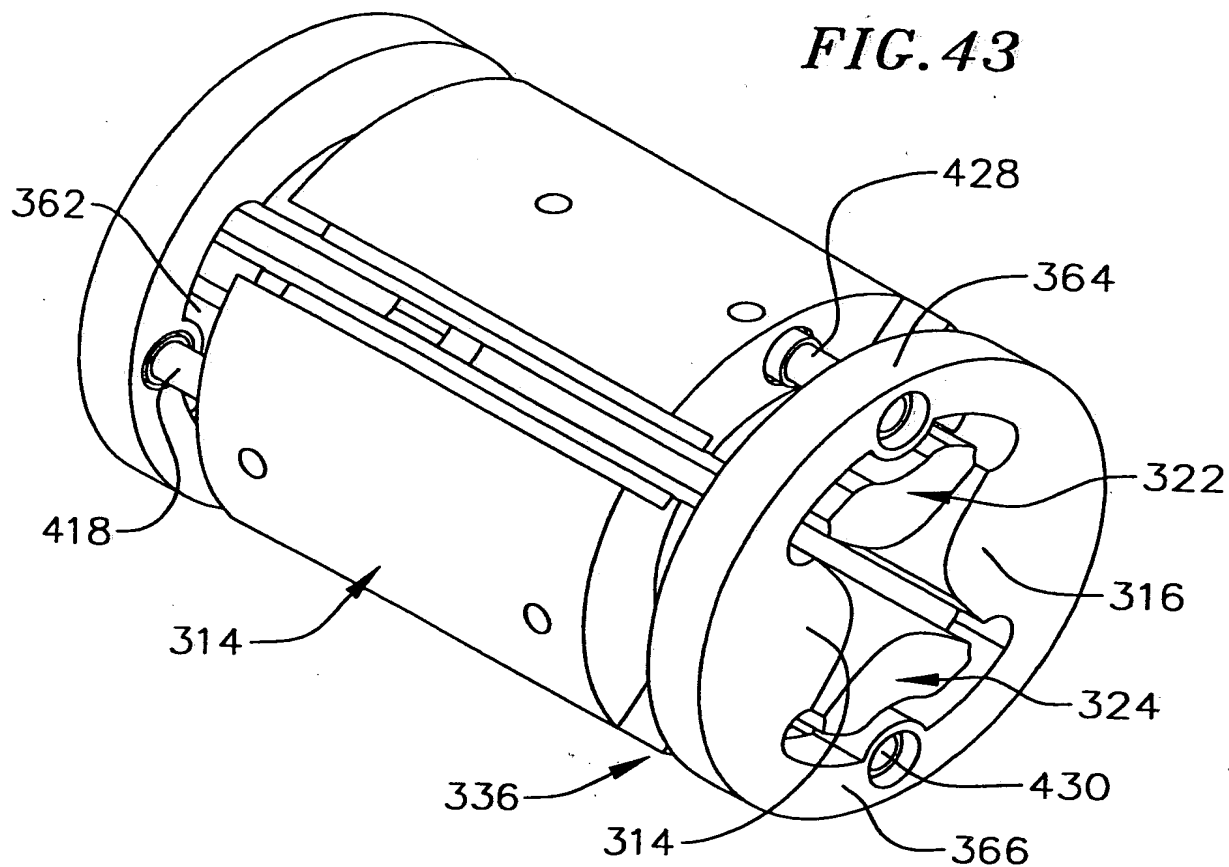


FIG. 44

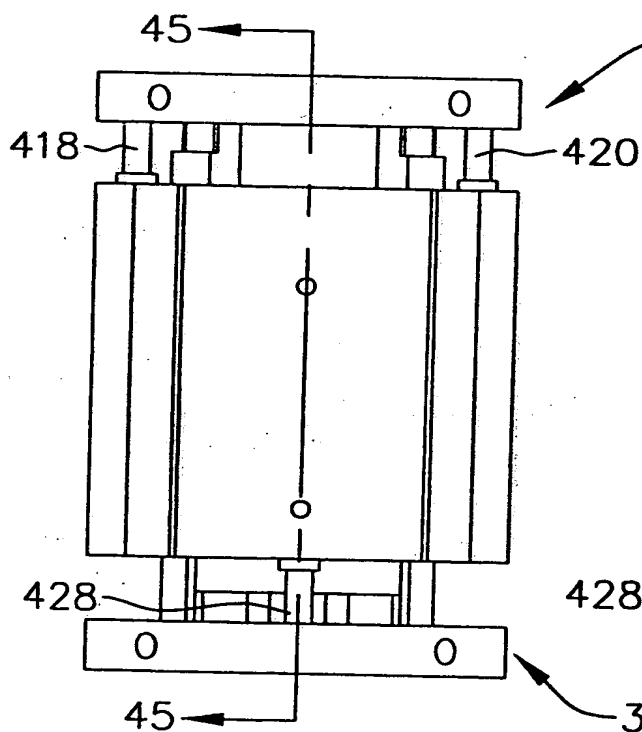


FIG. 45

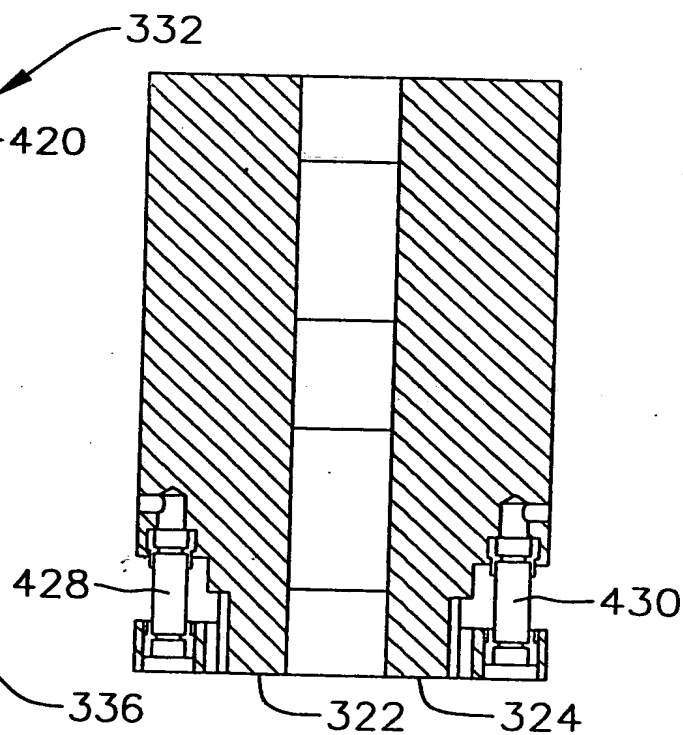


FIG. 46

